

An aerial photograph of a vast, flat, salt-crusted landscape under a clear sky. The foreground and middle ground are filled with a complex, cracked pattern of white and light-colored salt deposits. In the distance, a range of mountains is visible against a pale blue sky. The overall scene is bright and desolate.

**3rd Int. Congress on
Advanced Battery Technology**

Future Availability of Lithium – Does Recycling Help?

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Systems Analysis**



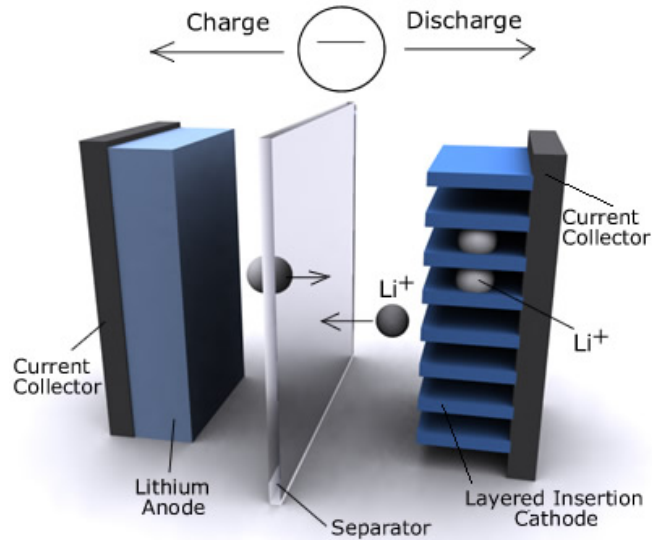
Li



New and Emerging Technologies



Li-Batteries

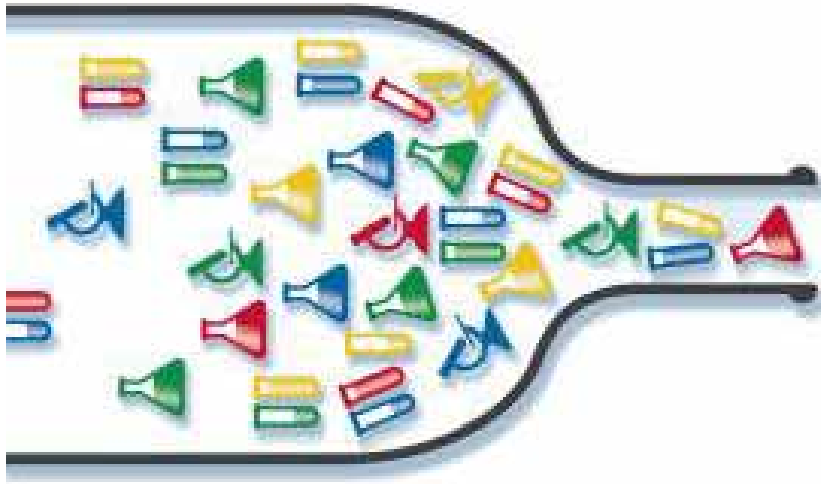


- Li
- Ni
- Co
- Mn
- Ti

Question: Enough Li in the future?



Availability of Lithium - a Bottleneck for Li-Ion Batteries (Emerging Key Technologies)?



Availability of Lithium

Basic Questions

- Lithium Reserves and Resources?
- Consumption (past, present, future)?
- Recycling?

Reserve / Resource

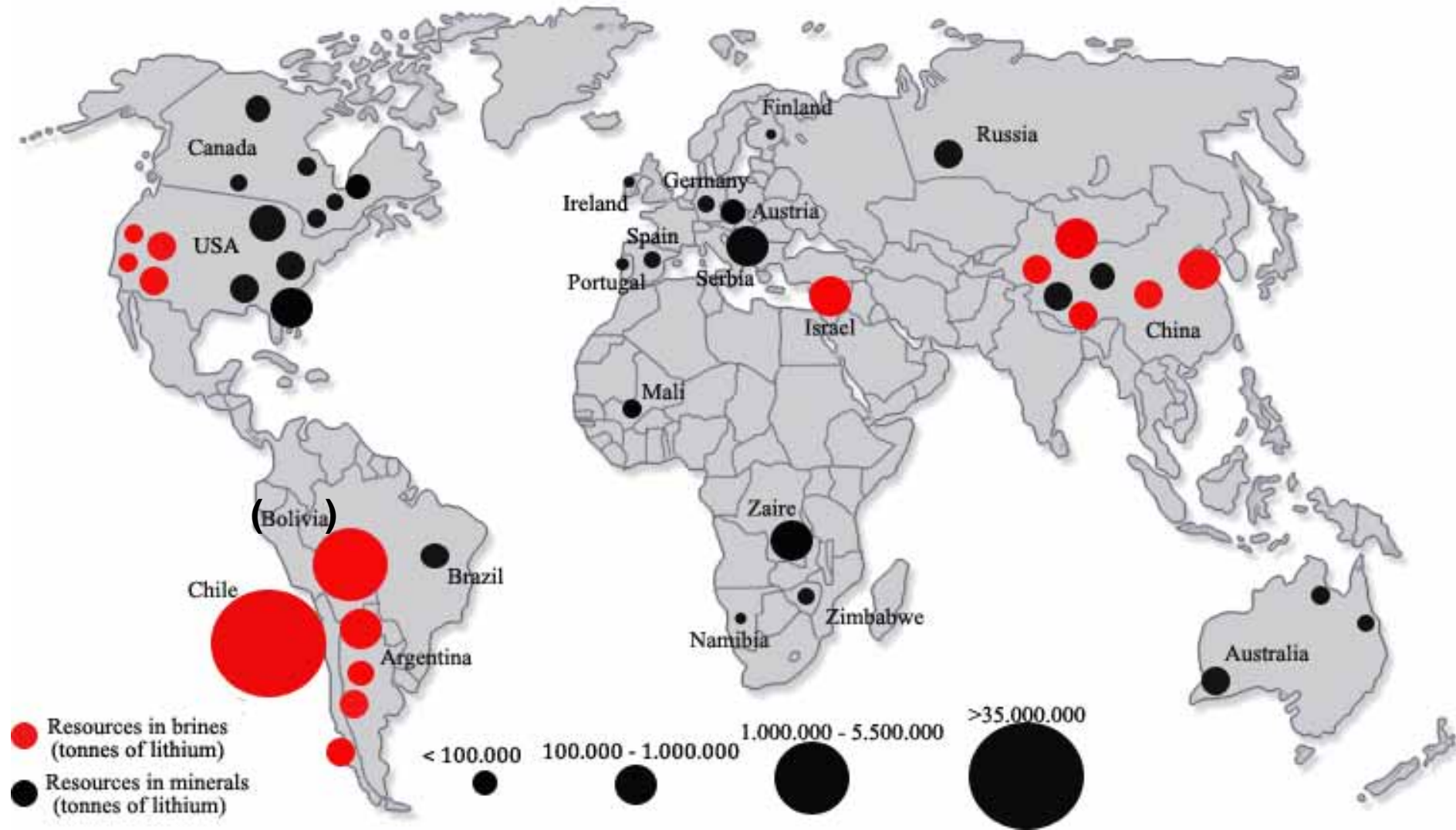
Resource

Reserve-Base

Reserve

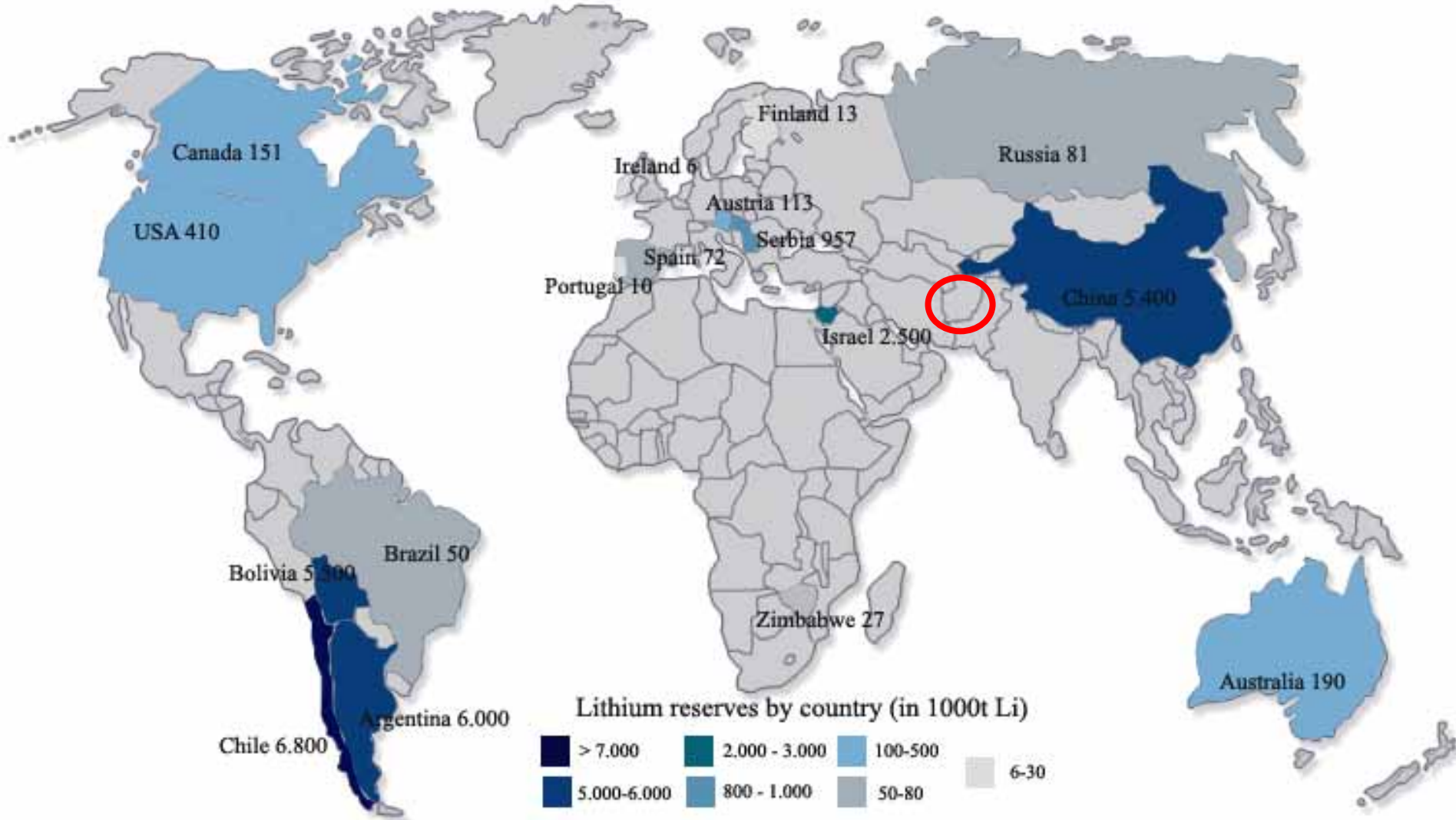
- identified
- economic

The Case of Lithium – World Resources



Source: Yaksic & Tilton 2009 and others

The Case of Lithium – World Reserven



Source: USGS 2010, Haber 2009 and others

World Li Resources/Reserves

Source	Lithium content (<i>metric tons</i>)			
	Reserves	Reserve base	Resources	Reserves & Resources
USGS 2009	4,100,000	11,000,000	13,760,000	
Roskill 2006	4,100,000	11,000,000	13,000,000	
Roskill 2009 (cit. by Chemetall 2009 (online))	30,000,000			
Tahil 2007	6,800,000	15,000,000		
Tahil 2008	4,000,000		17,380,000	
Yaksik & Tilton 2008 (cit. in Evans 07/2008)				35,000,000
Evans 2008b				30,120,000
Evans 2008a	20,266,400		8,723,700	28,500,000
Evans 1978				10,600,000
Kogel et al. 2006 (based on data from Evans 1978)	2,536,200		10,647,100	
Garret 2004	16,915,400			
Hochschwimmer 2004	9,357,000			
Will 1996	7,000,000	14,000,000		
Solminihac 2009 (representative of SQM)	18,786,399*1		56,359,196*1	
Haber 2009 (representative of Chemetall)	28,400,000		28,400,000	
FMC 2009	16,077,964*1			

*1 Figures for lithium are calculated from LCE (lithium carbonate equivalent) considering a general conversion factor of 5.323

Recoverable Lithium?

Recovery rate Lithium (Yaksic & Tilton 2009)

- Minerals (pegmatites): 50%
- Minerals (hectorites): 50%
- Brines : 45%

Resources in Germany („little hope“)

Erzgebirge, Sachsen

- > 50.000 t Lithium
- Economic ?

Zinnwaldit

(Fluor, Chlor, Lithium,
Bor, Beryllium)



Resources/Reserves in Bolivian („big hope“)

Salar de Uyuni, Bolivian

- 5.500.000 t Lithium
- Economic?



Problems (in comparison to Chile):

- Lower Li concentrations
- Higher magnesium content
- Higher annual precipitation

„Freiberger Kegel“ Lithium extraction in Salar de Uyuni



Pentagon 'Discovers' Huge Lithium Deposit in Afghanistan

U.S. Identifies Vast Riches of Minerals in Afghanistan



Tyler Hicks/The New York Times

A bleak Ghazni Province seems to offer little, but a Pentagon study says it may have among the world's largest deposits of lithium.

By JAMES RISEN
Published: June 13, 2010

WASHINGTON — The United States has discovered nearly \$1 trillion in untapped mineral deposits in [Afghanistan](#), far beyond any previously known reserves and enough to fundamentally alter the Afghan economy and perhaps the Afghan war itself, according to senior American government officials.

Lithium, Gold, Kupfer, Eisen

Afghanistan sitzt auf gigantischen Bodenschätzen

Zur Abwechslung können die USA Positives aus Afghanistan berichten: US-Geologen haben Gold-, Kupfer-, Lithium- und Eisenvorräte entdeckt, die einen Billionen-Wert haben sollen. Das Pentagon spricht von "atemberaubenden Möglichkeiten".

Afghanistan mineral deposits worth potentially \$1 trillion, according to U.S. geologists

BY Sean Alfano
DAILY NEWS STAFF WRITER

Monday, June 14th 2010, 7:26 AM



14. Juni 2010, 13:30 Uhr

WELT ONLINE

In den Nachrichten: WM 2010 | Walter Mixa | Hannelore Kraft | Vuvuzela

12:04 | GOLD, KUPFER, LITHIUM

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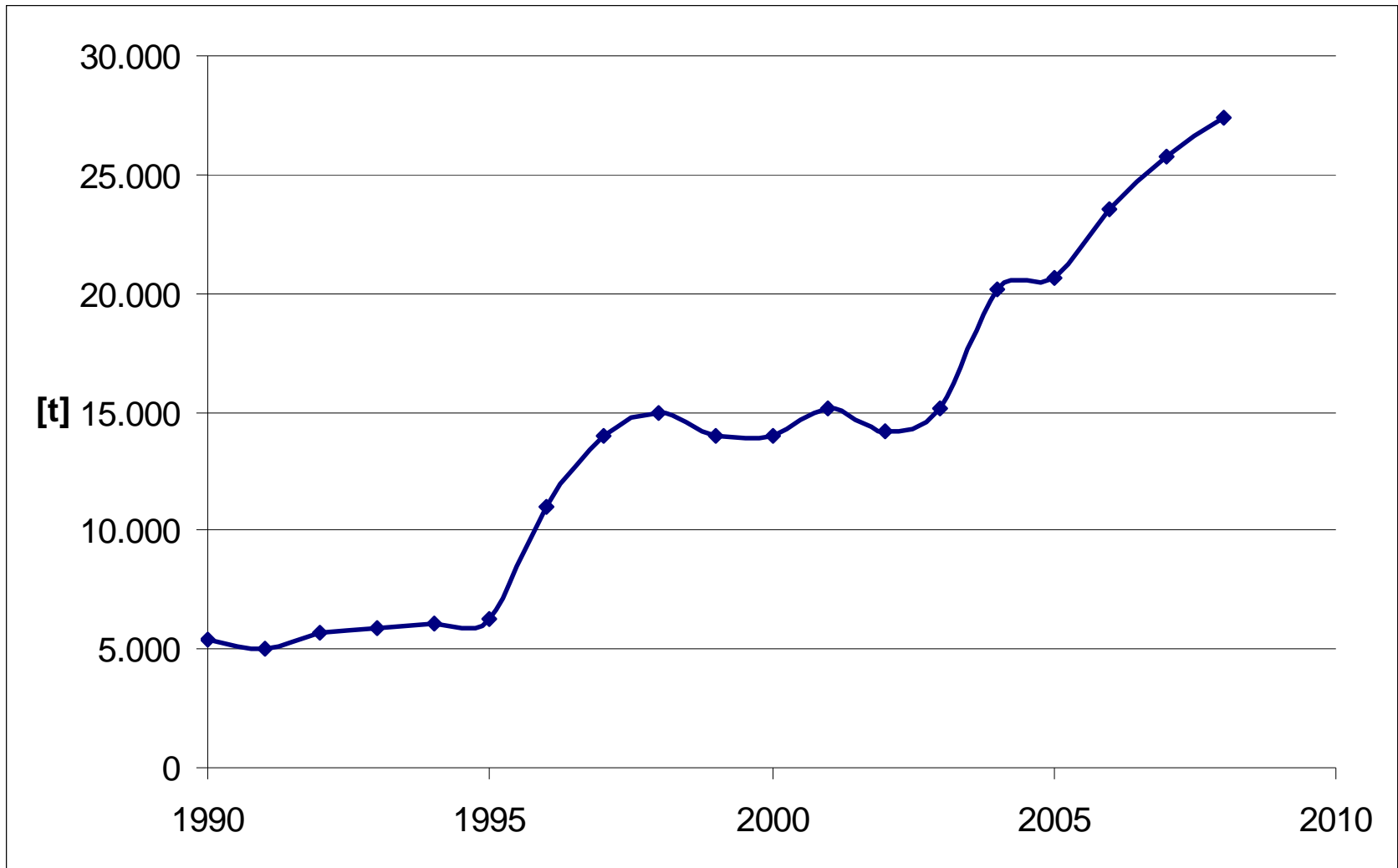
Rohstoffe mit Billionen-Wert in Afghanistan entdeckt

Availability of Lithium

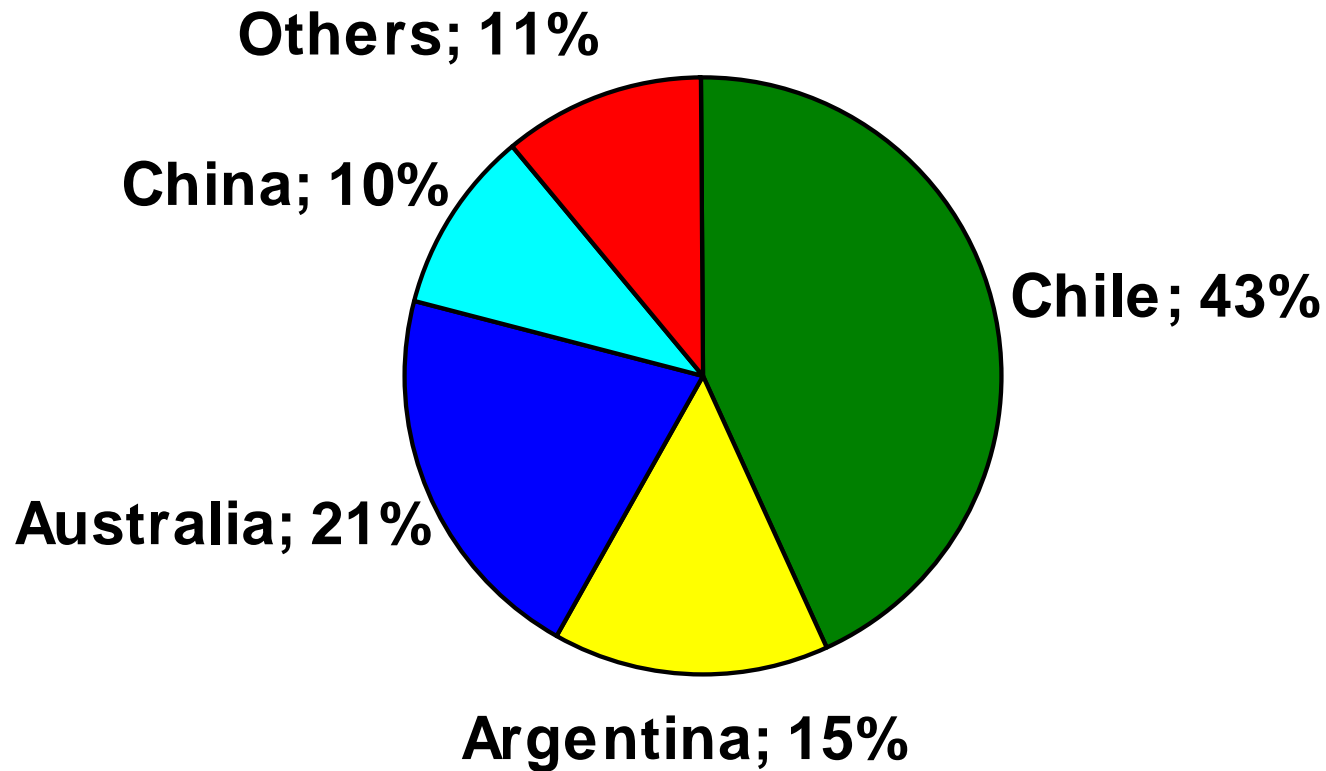
Basic Questions

- Lithium Reserves and Resources?
- Consumption (past, present, future)?
- Recycling?

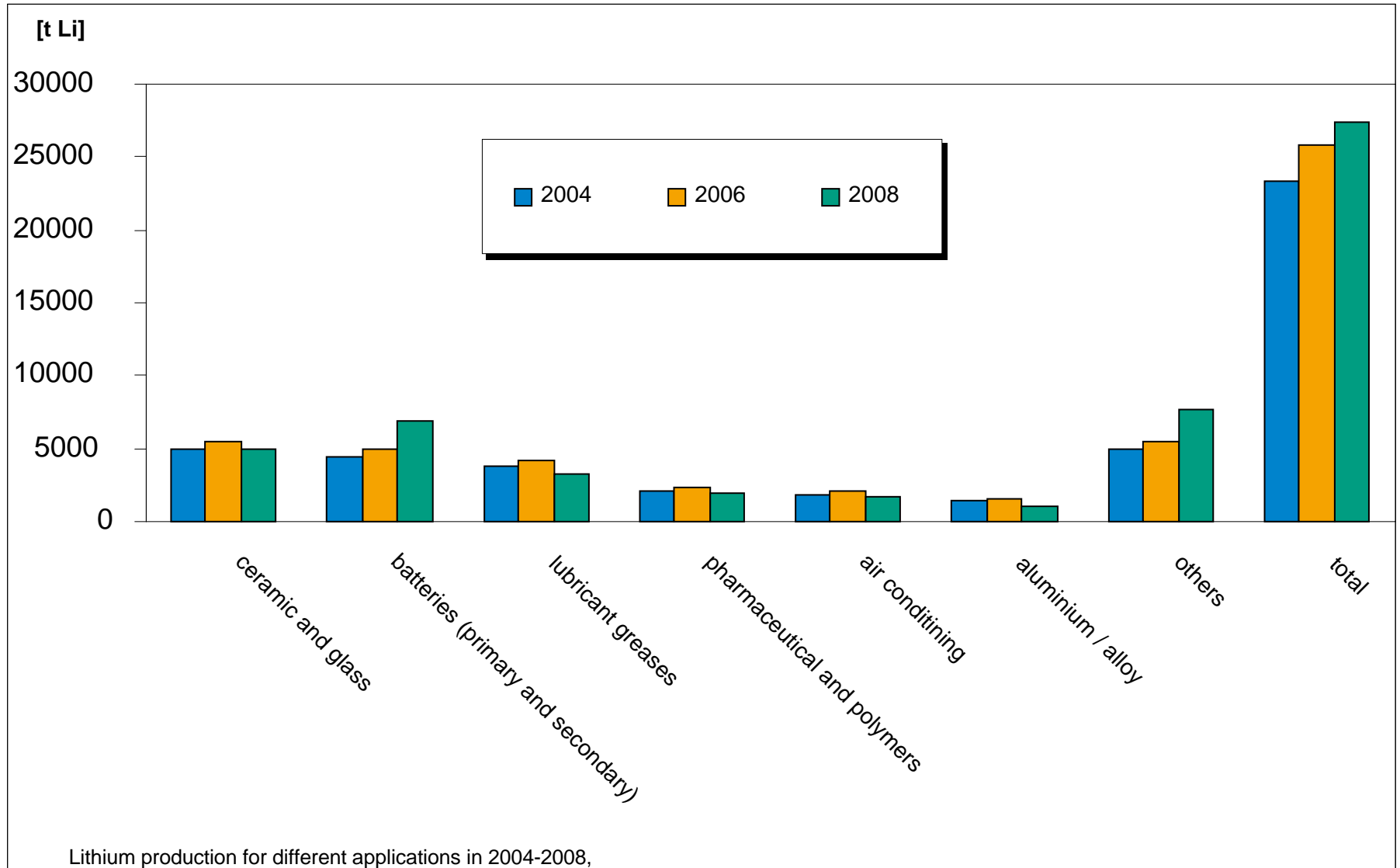
Production of Lithium



Lithium Production



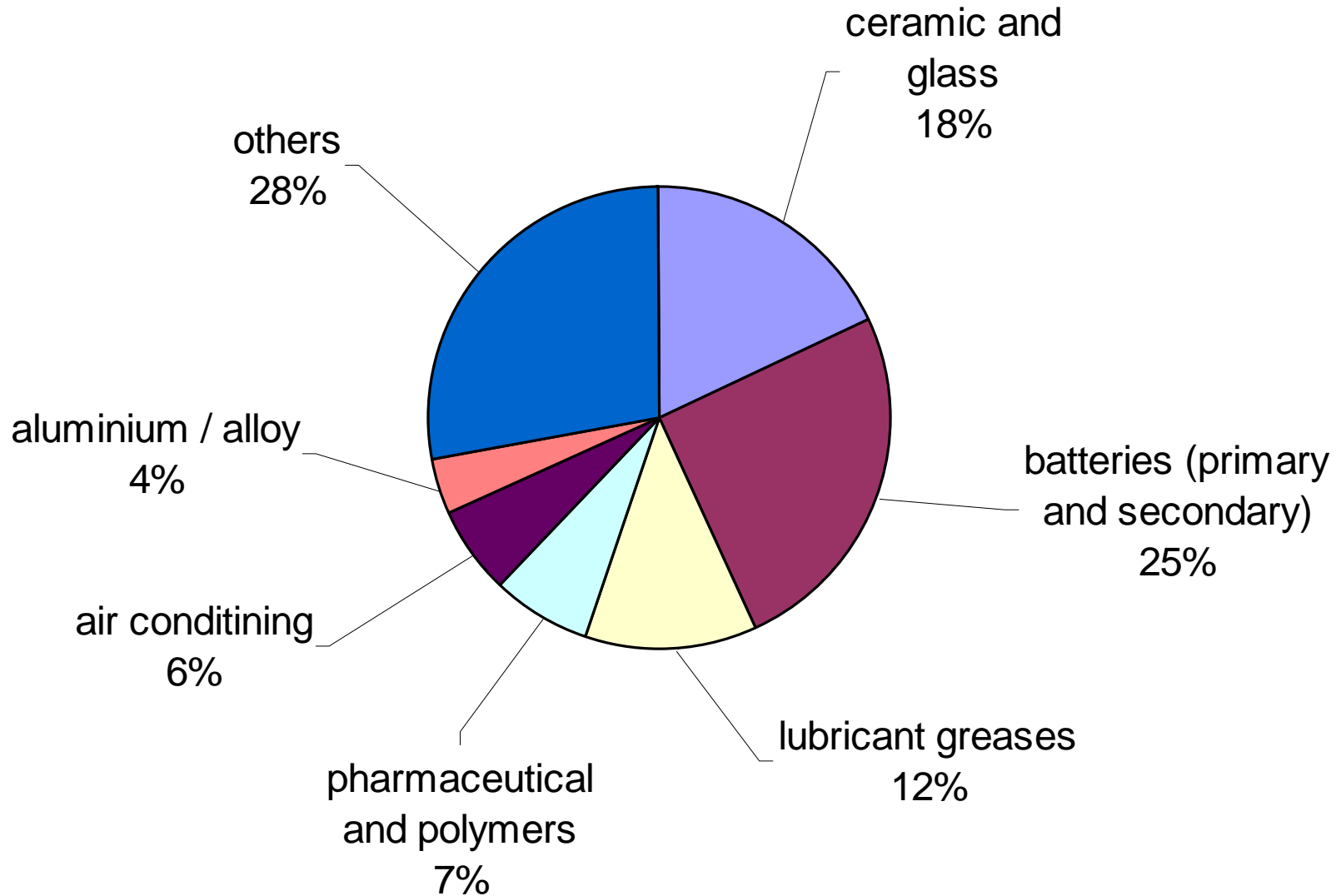
Lithium Production and Use



Lithium production for different applications in 2004-2008,
based on data from USGS 2009, SQM 2009, and Ebensberger et al. 2005

Application fields of Lithium 2007

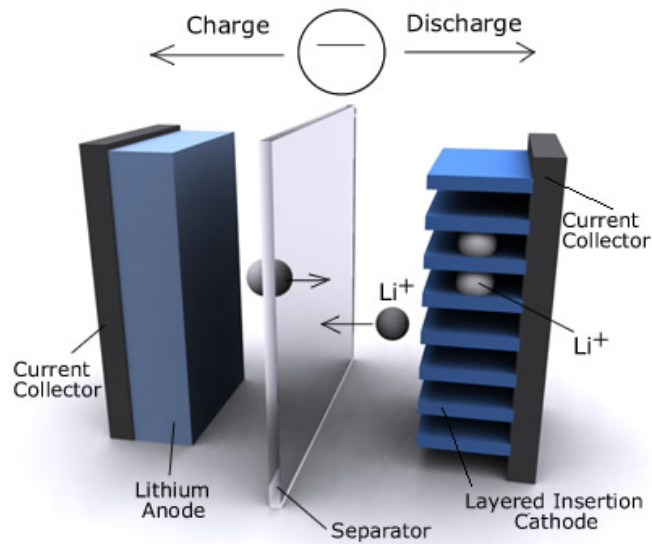
„Basic demand“



Future Consumption?



Lithium-Batteries for Electric Vehicles



Li-Ion secondary batteries

High Energy Battery (Full EV)

Max. Energy Density ~ 0.2 kWh/kg

Max. Peak Power Density ~ 0.5 - 1.3 kW/kg



High Power Battery (Hybrid)

Max. Energy Density ~ 0.08 kWh/kg

Max. Peak Power Density ~ 3 kW/kg



Million Vehicles

12

10

8

6

4

2



HEVs

PHEVs and Full EVs

Quelle: Deutsche Bank Studie

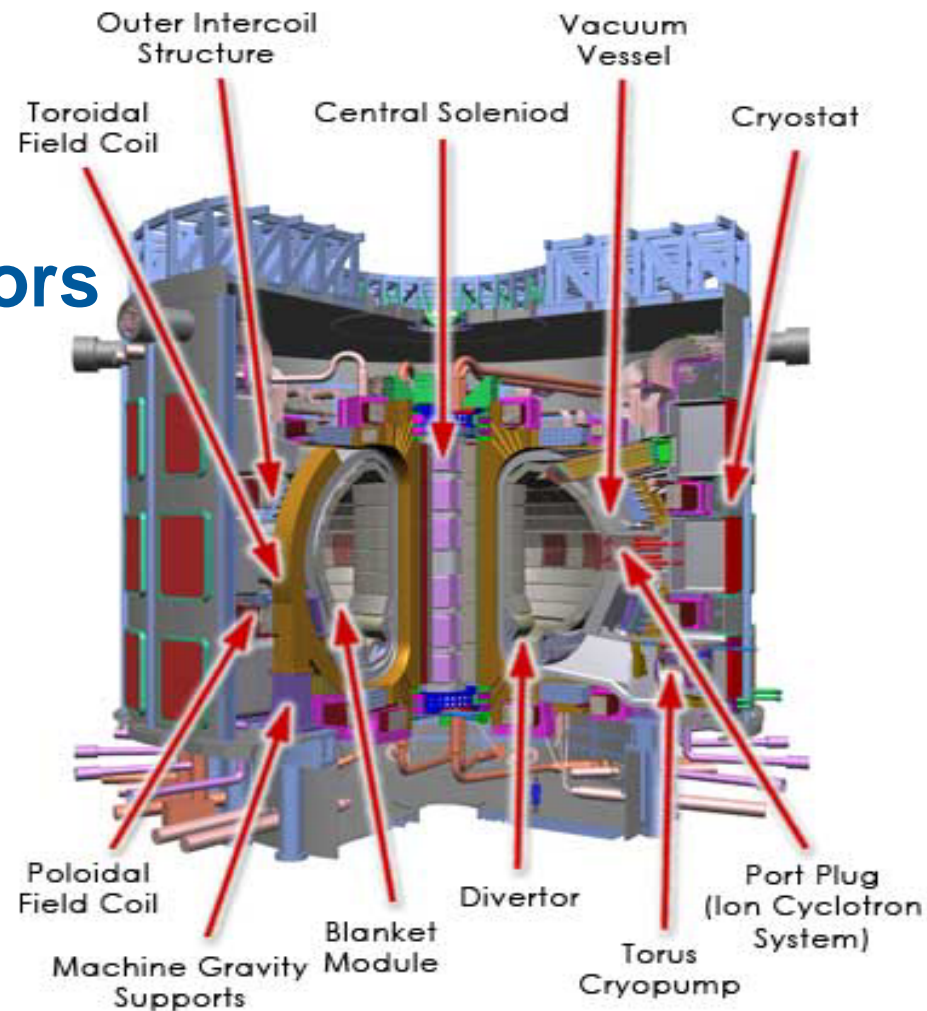
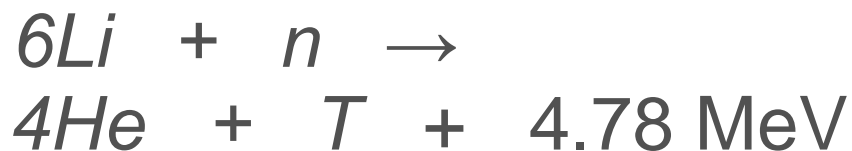
EVONIK

 **HELMHOLTZ
GEMEINSCHAFT**

Ressource Competition Future Technologies

Lithium for Fusion Reactors

for tritium production:



Three considered „technologies“

- „Basic demand“ technologies: glass, ceramic, aluminium production, aluminium alloy, grease, medicine, primary battery, rechargeable batteries for cell phone and laptop
- New technology: Li-Batteries for EV
- Future technology: Fusion reactors

	Technology 1	Technology 2	Technology 3	Technology 4
	<input checked="" type="checkbox"/> On / Off	<input checked="" type="checkbox"/> On / Off	<input checked="" type="checkbox"/> On / Off	<input type="checkbox"/> On / Off
LC	<input type="text" value="10"/>	<input type="text" value="30"/>	<input type="text" value="30"/>	<input type="text" value="30"/>
Build	<input type="text" value="0.00225"/>	<input type="text" value="787"/>	<input type="text" value="787"/>	<input type="text" value="787"/>
Service	<input type="text" value="0"/>	<input type="text" value="8.9"/>	<input type="text" value="6.8"/>	<input type="text" value="6.8"/>
Start Year	<input type="text" value="2015"/>	<input type="text" value="2050"/>	<input type="text" value="2050"/>	<input type="text" value="2050"/>
Recycle Rate 1=all	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="1"/>
Scenario	<input type="text" value="Linear"/>	<input type="text" value="Linear"/>	<input type="text" value="Exponential"/>	<input type="text" value="Linear"/>
within	<input type="text" value="100"/>	<input type="text" value="100"/>	<input type="text" value="100"/>	<input type="text" value="100"/>
Limit	<input type="text" value="5e+008"/>	<input type="text" value="667"/>	<input type="text" value="666"/>	<input type="text" value="666"/>
Scenario Start/End	<input type="text" value="2000"/> <input type="text" value="2400"/>	Resources <input type="text" value="2e+007"/>	Basic Demand <input checked="" type="checkbox"/> On / Off <input type="text" value="5000"/>	% annually increase <input type="text" value="1"/>
<input type="checkbox"/> yearly / total <input type="checkbox"/> single / all	Basic Instructions: 1. Import Data 2. Choose Technologies 3. Calculate and Plot		<input type="button" value="Calculate and Plot"/> <input type="button" value="Import Data"/> <input type="button" value="Save Plots"/> <input type="button" value="Save Data"/>	

Does only work if both plots are still open

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Warning: Negative data ignored

Current Directory: Workbooks Command Window

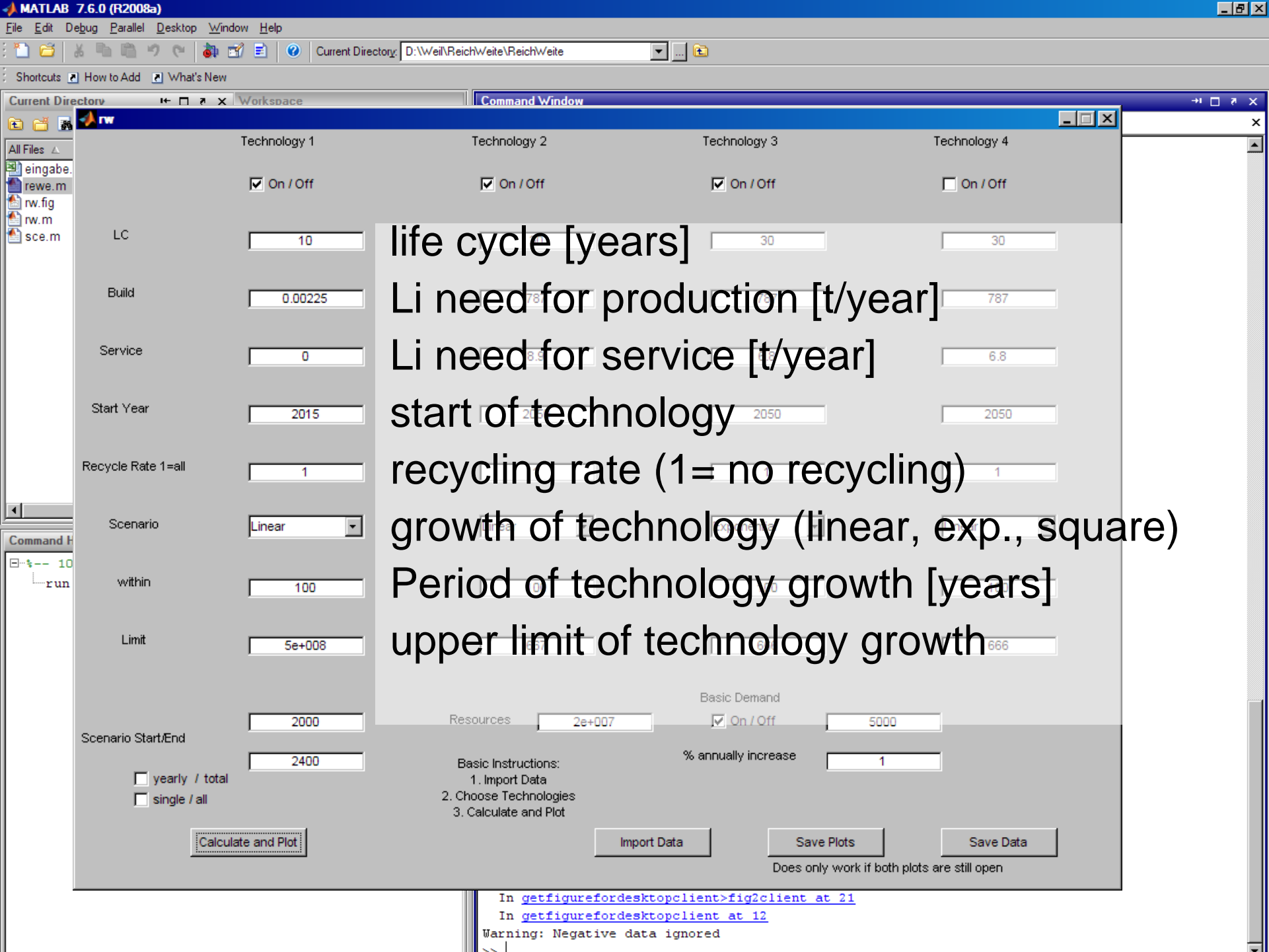
	Technology 1	Technology 2	Technology 3	Technology 4
LC	<input checked="" type="checkbox"/> On / Off	<input checked="" type="checkbox"/> On / Off	<input checked="" type="checkbox"/> On / Off	<input type="checkbox"/> On / Off
Build	10	30	30	30
Service	0.00225	787	787	787
Start Year	0	8.9	6.8	6.8
Recycle Rate 1=all	2015	2050	2050	2050
Scenario	1	1	1	1
within	Linear	Linear	Exponential	Linear
Limit	100	100	100	100
Scenario Start/End	5e+008	667	666	666
	2008	Resources 2e+007	Basic Demand <input checked="" type="checkbox"/> On / Off	5000
<input type="checkbox"/> yearly / total	2400	Basic Instructions:	% annually increase	1
<input type="checkbox"/> single / all		1. Import Data		
		2. Choose Technologies		
		3. Calculate and Plot		
	Calculate and Plot	Import Data	Save Plots	Save Data

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	Technology 1	Technology 2	Technology 3	Technology 4
	<input checked="" type="checkbox"/> On / Off	<input checked="" type="checkbox"/> On / Off	<input checked="" type="checkbox"/> On / Off	<input type="checkbox"/> On / Off
LC	10	30	30	
Build	0.00225	78	6	787
Service	0	3.9		6.8
Start Year	2015	2050	2050	2050
Recycle Rate 1=all	1			1
Scenario	Linear			
within	100	0	50	
Limit	5e+008			666
Scenario Start/End	2000			
		2e+007		5000
			<input checked="" type="checkbox"/> On / Off	
				1

Basic Instructions:
 1. Import Data
 2. Choose Technologies
 3. Calculate and Plot

Buttons: Calculate and Plot, Import Data, Save Plots, Save Data

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life cycle [years]
 Li need for production [t/year]
 Li need for service [t/year]
 start of technology
 recycling rate (1 = no recycling)
 growth of technology (linear, exp., square)
 Period of technology growth [years]
 upper limit of technology growth

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Scenario 1

Basic demand

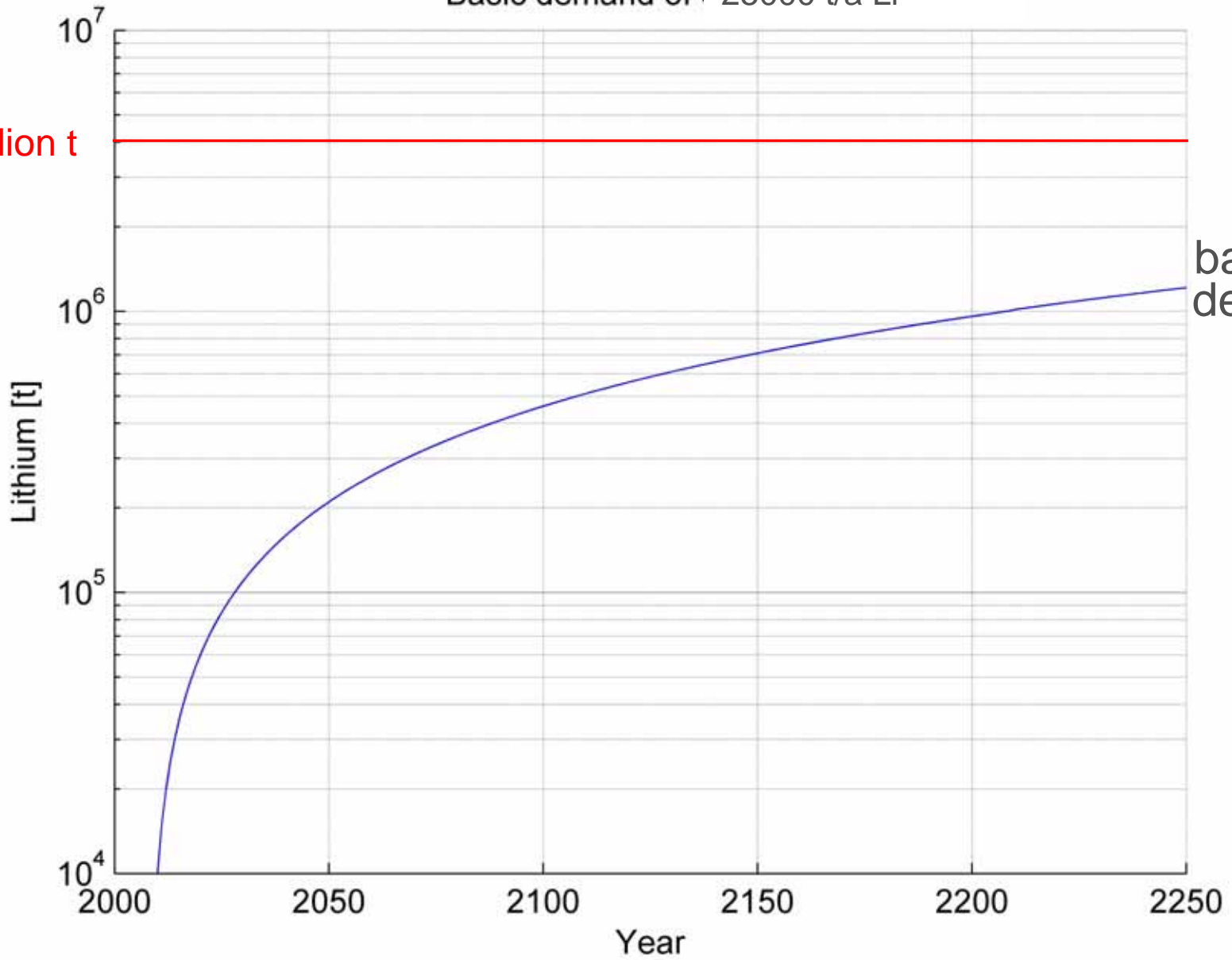
(glass, ceramic, aluminium production, aluminium alloy, grease, medicine, primary battery, rechargeable batteries for cell phone and laptop)

- 25000 t/year
- growth +3%/year
- starts 2008
- no Li recycling

Basic demand of : 25000 t/a Li

4 million t

basic demand

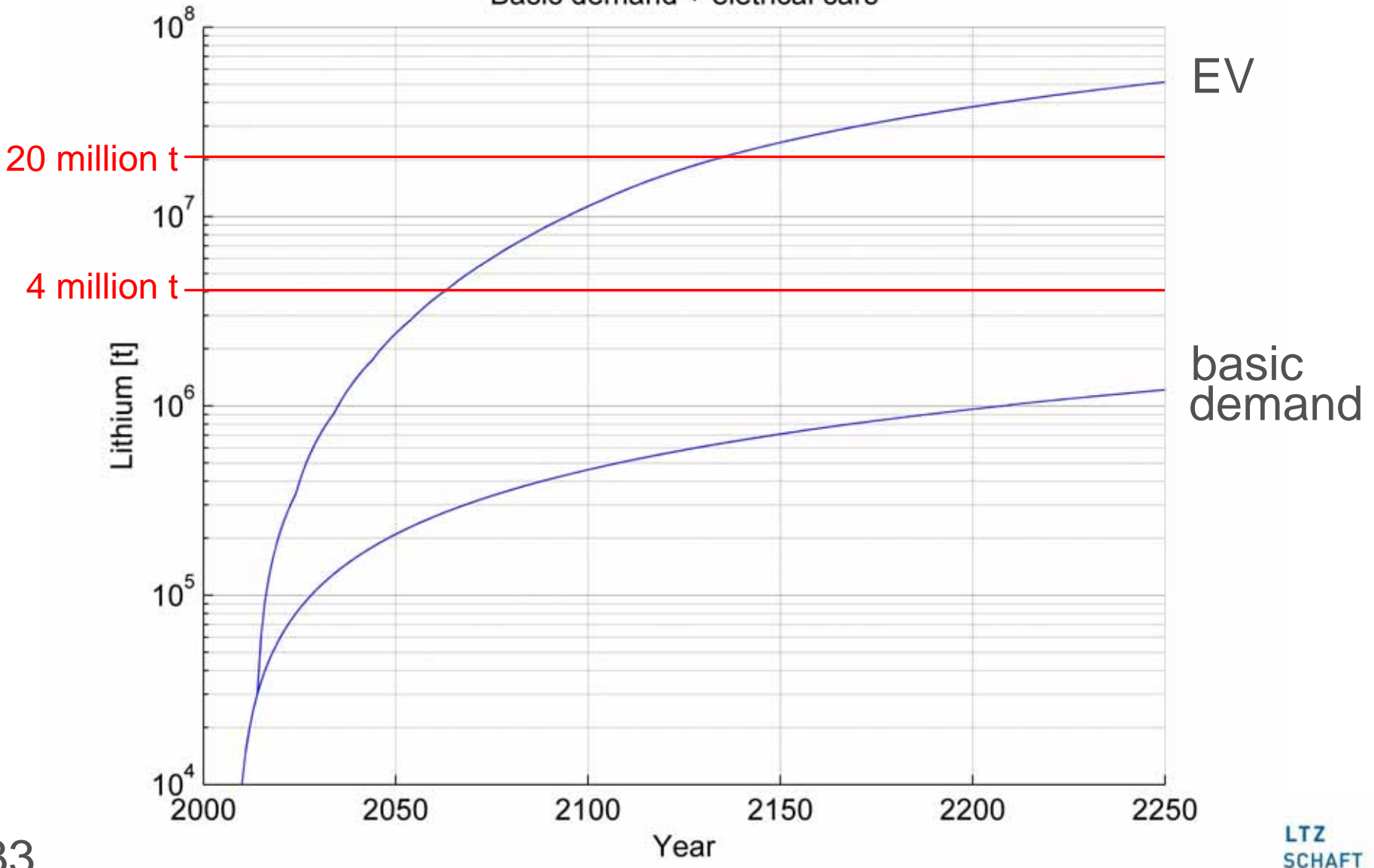


Scenario 2

Basic demand + electric vehicles

- 500 million electric vehicles in 100 years (with Li batteries), ~ 50% of present existing cars
- mass production of EV starts 2015
- exponential growth
- 50% Hybrid (1-3 kWh), 50% full EV (10-25 kWh)
- 0.3kg Li/kWh (0.15-1.5 kg)
- lifetime vehicles and Li batteries: 10 years
- no Li recycling

Basic demand + electrical cars

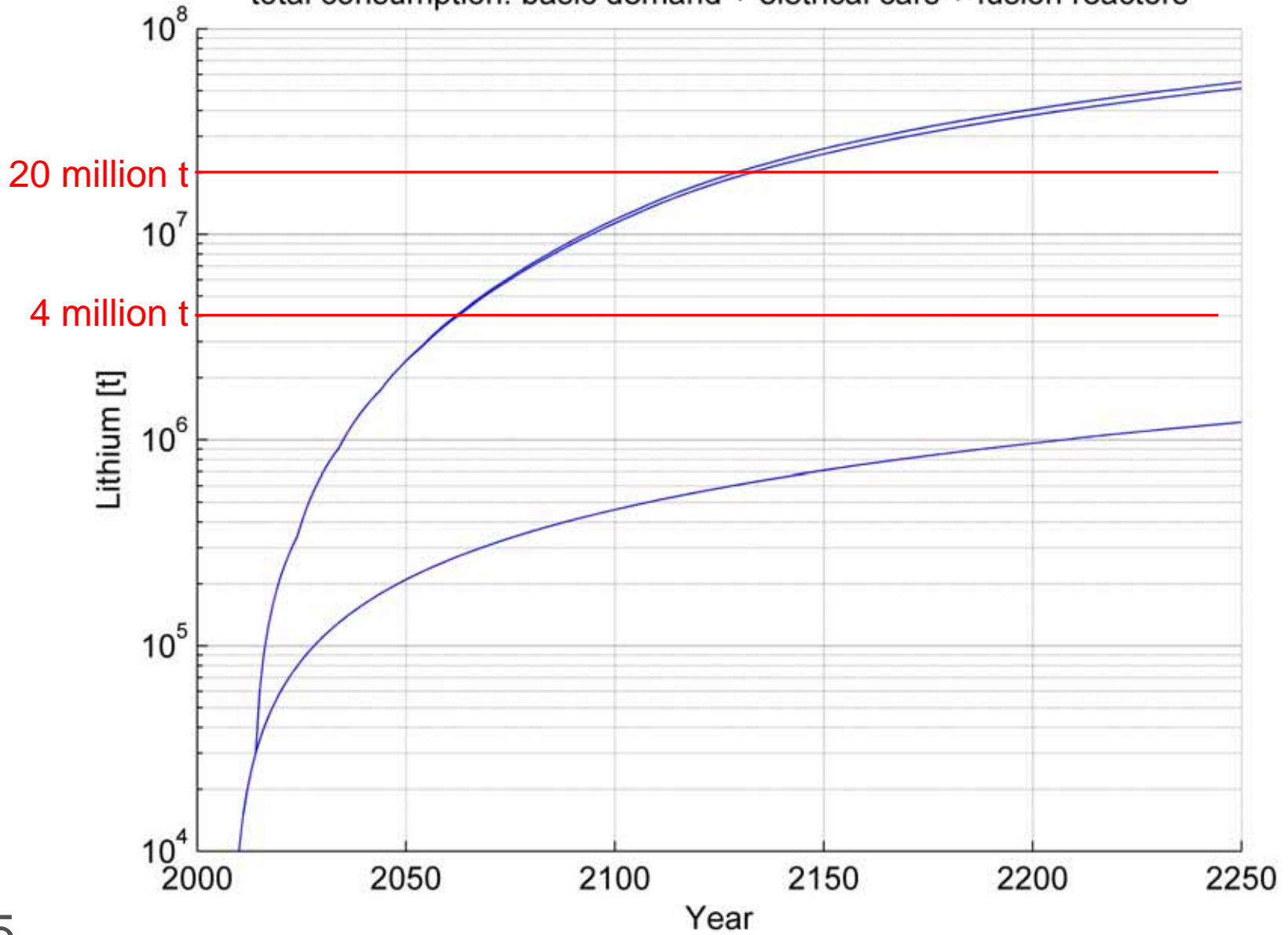


Scenario 3

Basic demand+electric vehicles+fusion reactors

- 1000 GW in 100 years (~ 667 fusion reactors)
- 790 t Li/ reactor (blankets) and 9 t Li/reactor and year
- lifetime fusion reactors: 30 years
- fusion reactors starts with energy production 2050
- no Li recycling

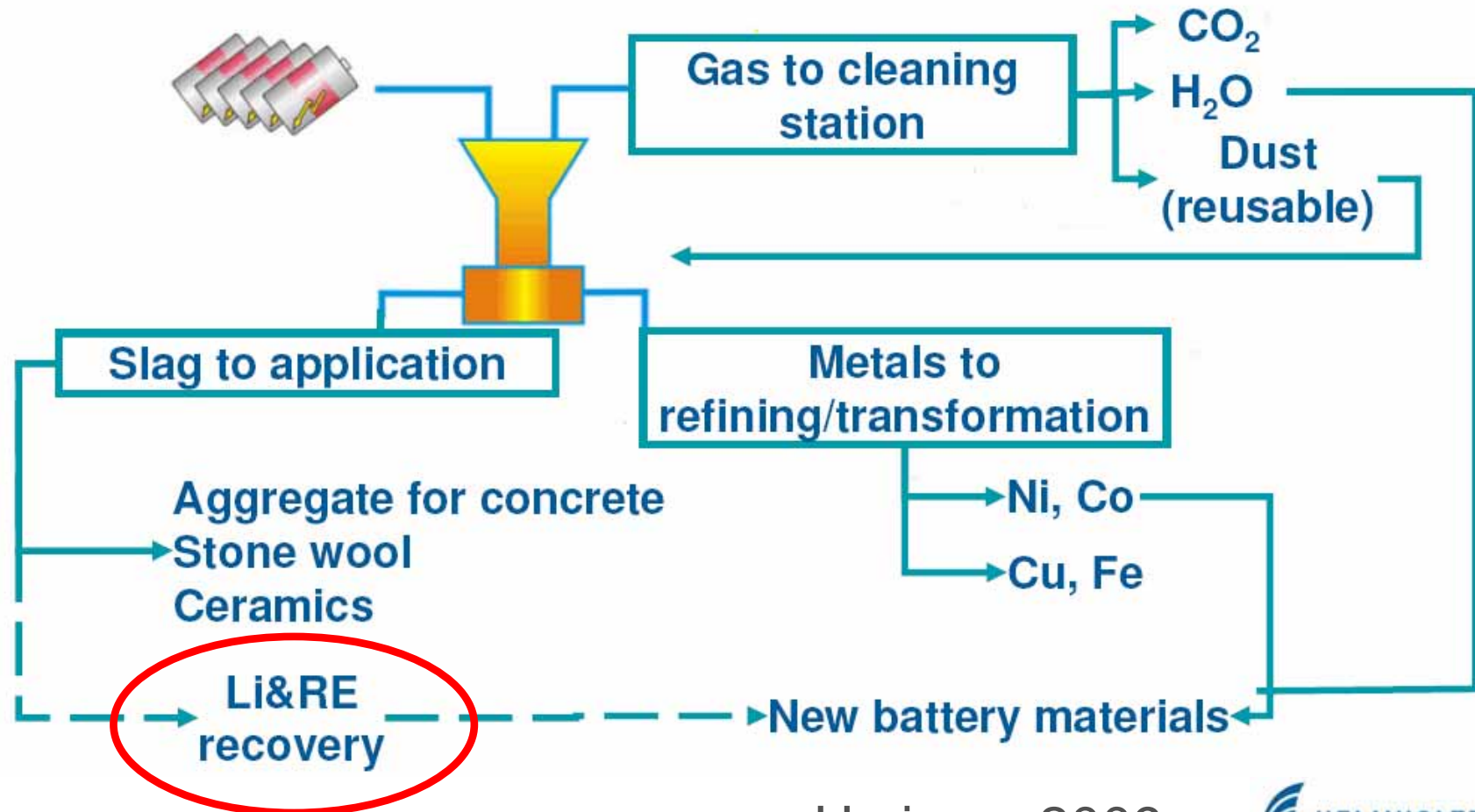
total consumption: basic demand + electrical cars + fusion reactors

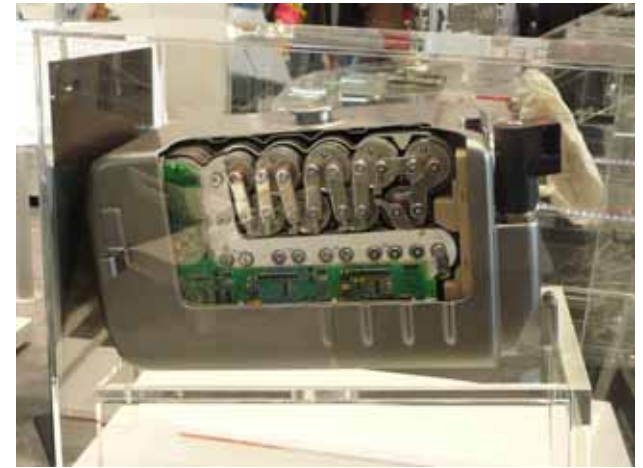
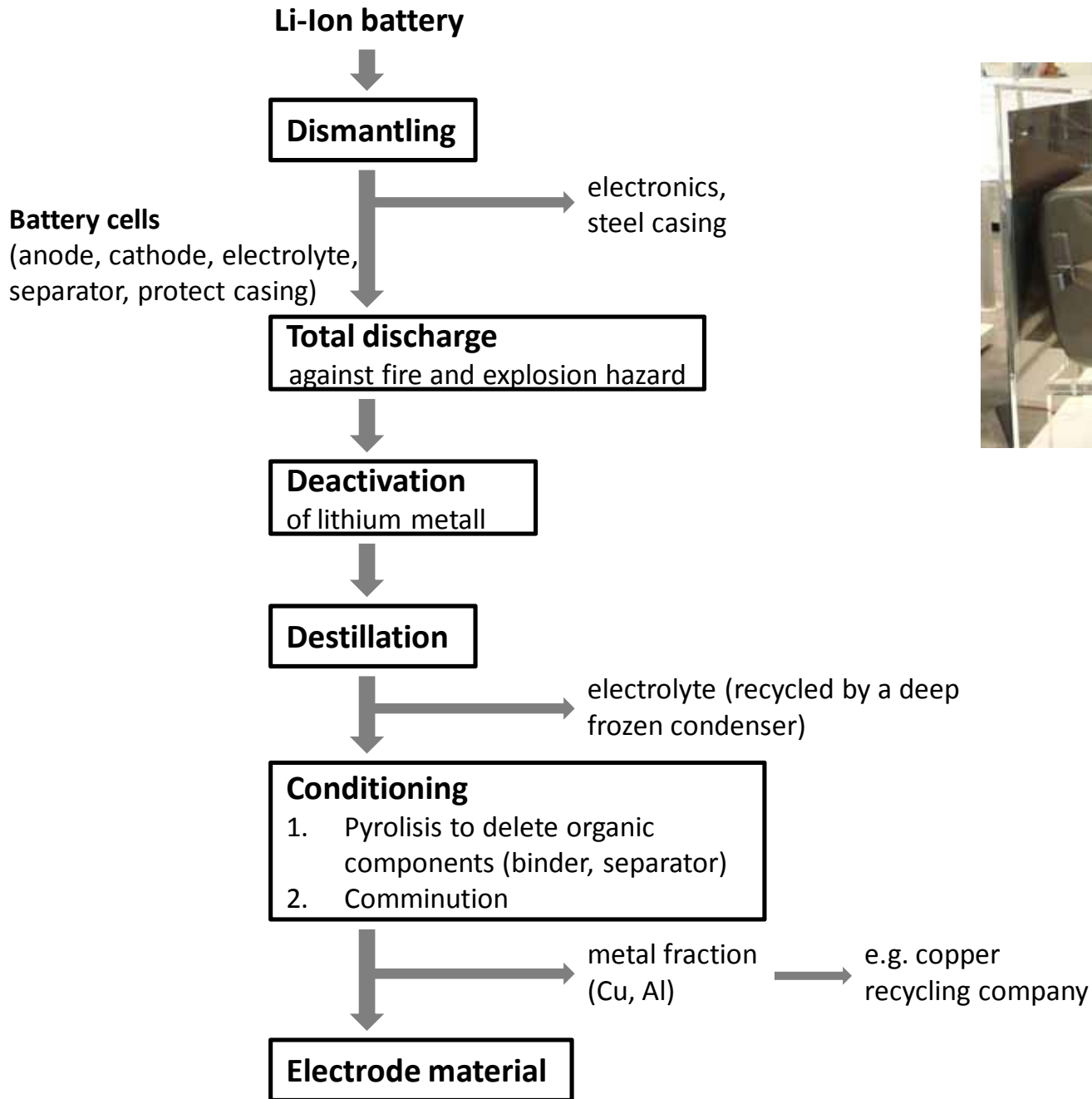


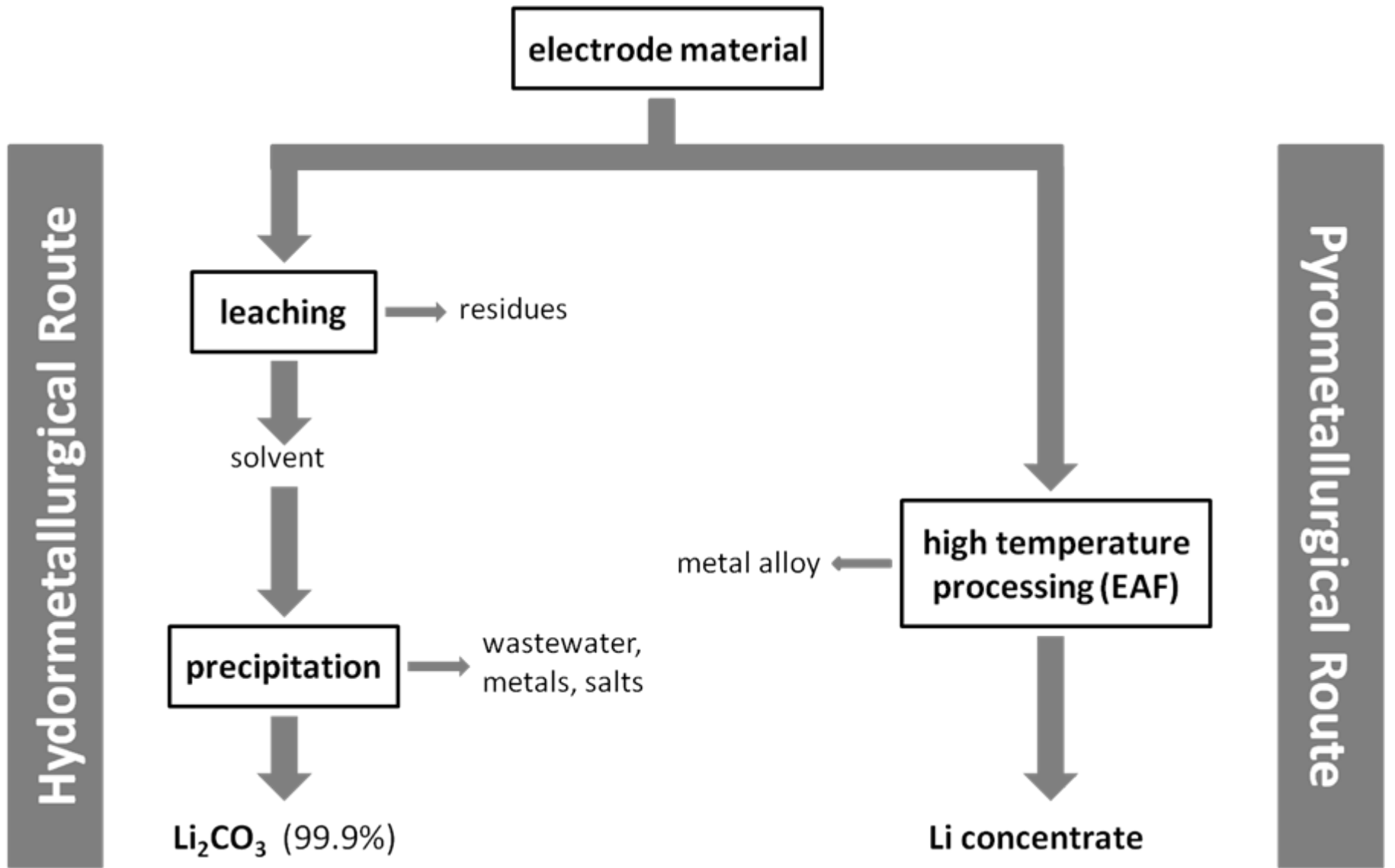
Recycling



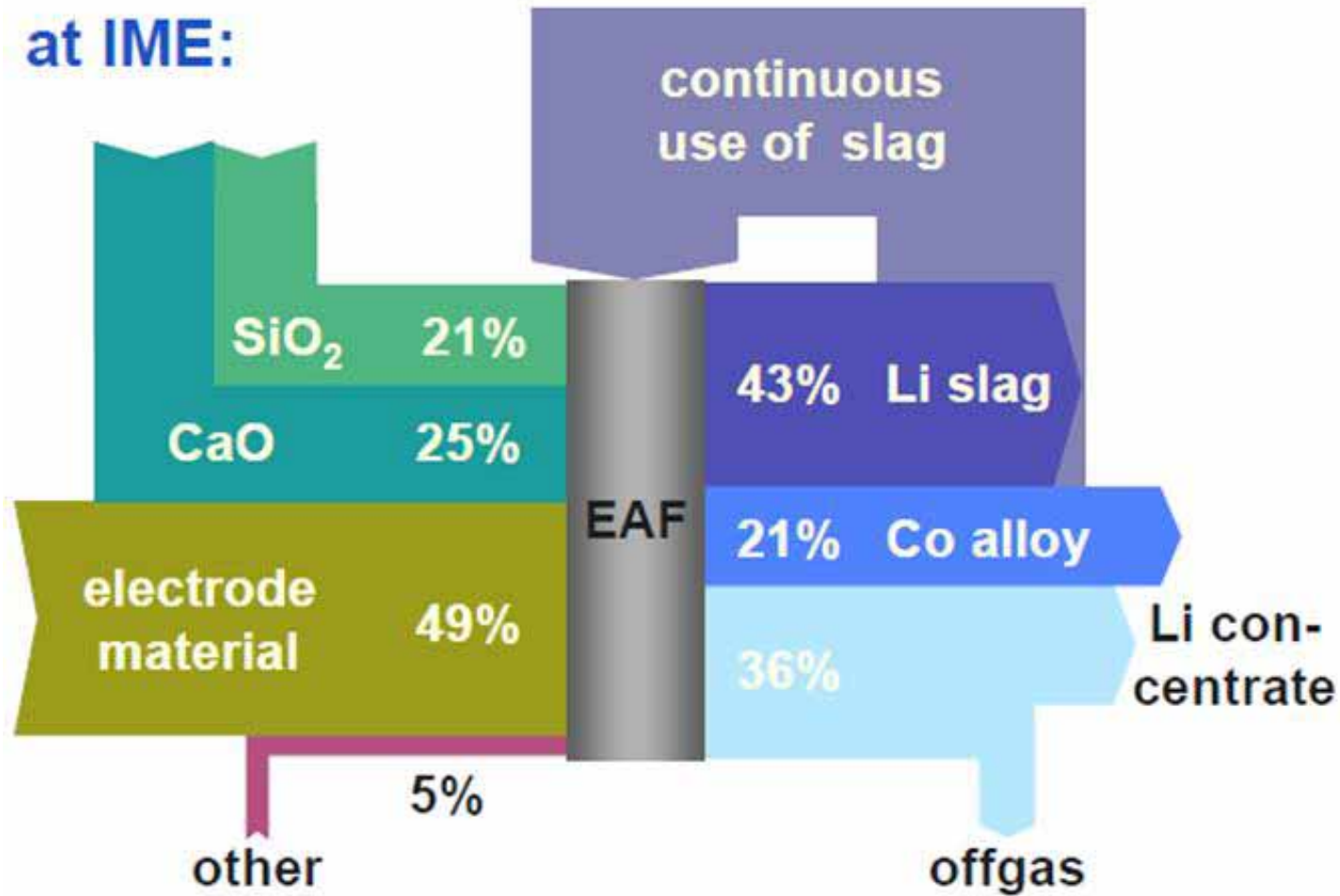
The Umicore recycling process for Batteries







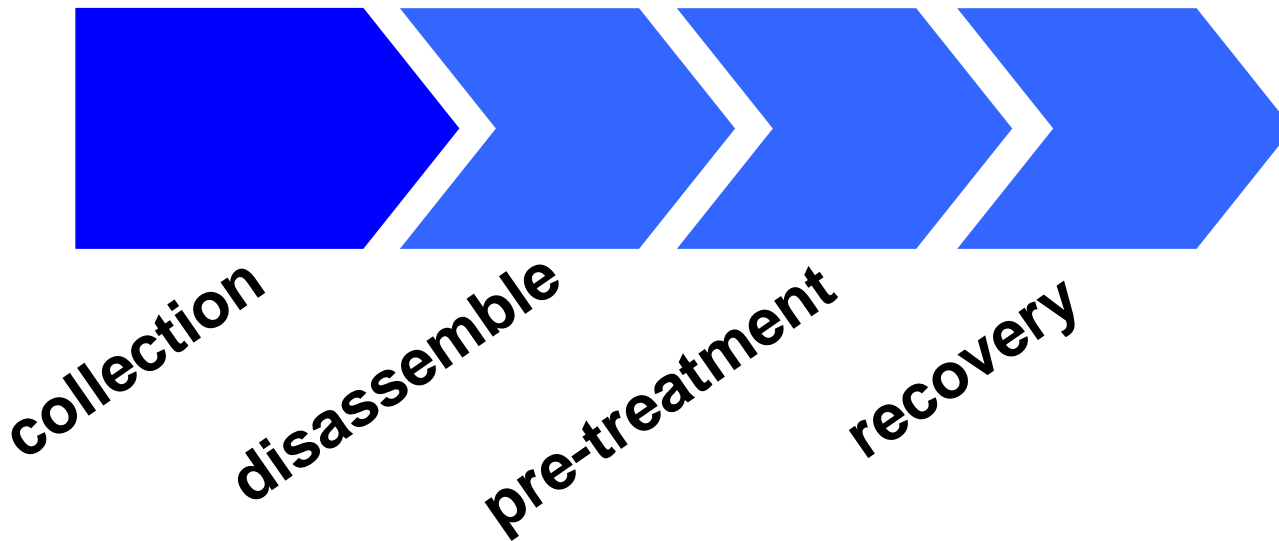
ACCUREC GmbH / RWTH Aachen



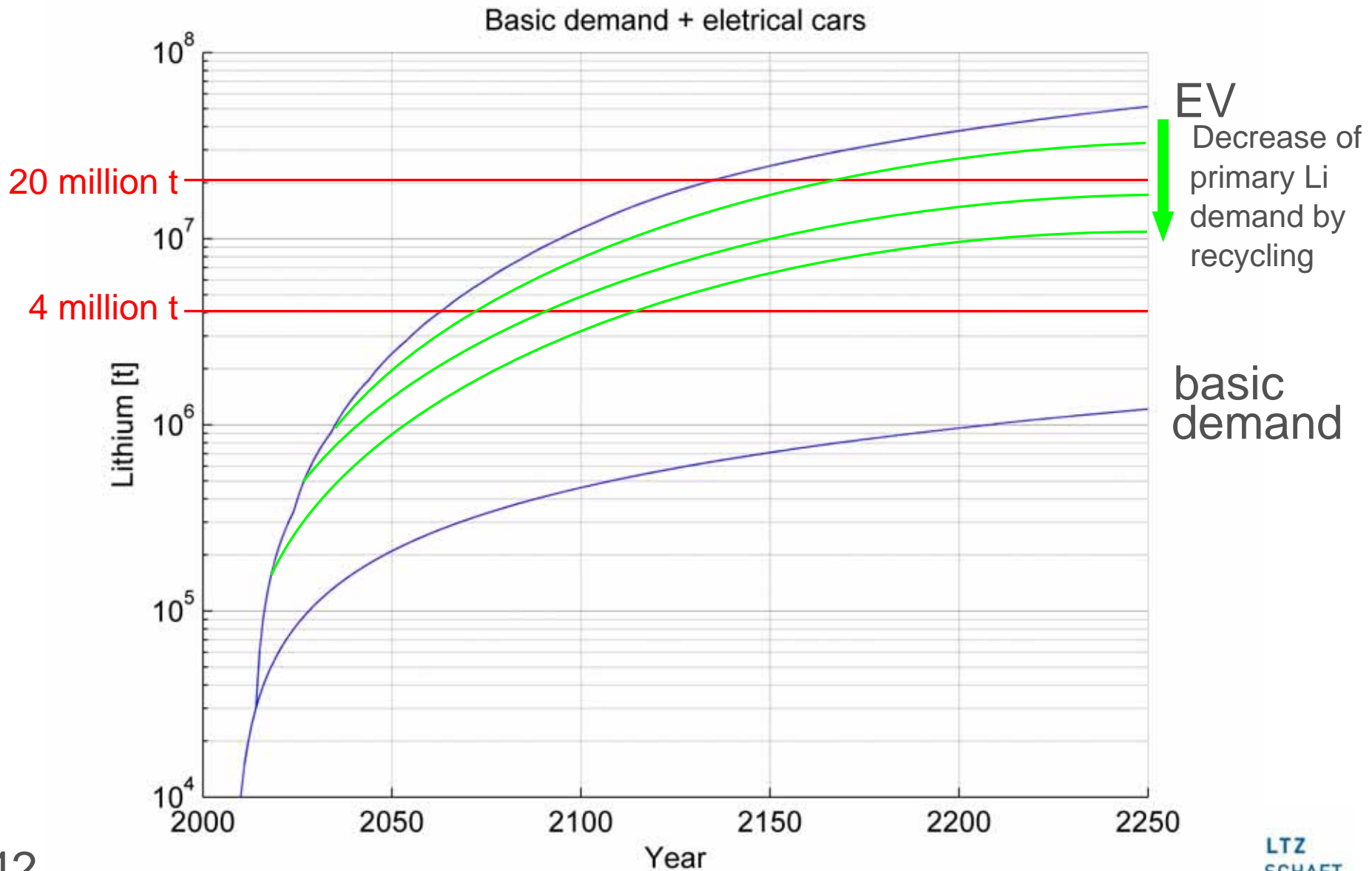
Lithium recycling rate

- Example -

$$90\% \times 90\% \times 90\% \times 70\% = 51\%$$



Effect of Lithium Battery Recycling



Summary

Major Li reserves and resources are concentrated in only a few countries

Present consumption patterns do not endanger confirmed reserves of Li

The production of Li-Ion batteries could significantly decrease Li reserves, as far as EV (with Li-Ion batteries) reach a high market penetration

Recycling could decrease significantly the use of primary Li and the dependency on imports